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C3-K-HC
Job Sheet 200735



Part No: C3-K-HC

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 3,000 lbs Lift Capacity - Keeperless With Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 11/5/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 19302

Note: IPP Rev A 18.03.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - 1	1 pcs	11/5/19		0.00	0.50	External Load - 1		AP 2019-11-25 Make 2019-11-25
							External Load - 2		
							External Load - 3		
110	QC 5	1 pcs	11/5/19		0.00	0.00	QC 5 - 10		DAS 2019-11-25 NOV 25 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
140	Packaging 3-1 - Stock - B4B	1 pcs	11/5/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



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Container No: S234446



Part: C3-K-HC

Job No: 200735

Serial No/Batch: S234446

Revision:

Inspector:

Exp Date:

Instructions:

Date: 11/26/19

Plex 9/17/19 11:32 AM Dart.Renwick.Jennifer

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	288 NOV 25 2019
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
145 DC - 1 - B4B	1 pcs	11/5/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-30 NOV 25 2019
				DC - 2 - B4B	
150 QC 21 - FG	1 pcs	11/5/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-30 NOV 25 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 100 - (Small Fab) Assemble the hook into the cage using the hardware called out on the C3-DHC drawing and torque Descriptions: fasteners as per O&OPM-C3 Rev 4.1M

110 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____)

145 - Document Control) Photocopy blue file and create labels as per O&OPM-C3

150 - (QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C3-C	Single Cage	1 pcs (1 ea)	100-External Load - 1	5228481
C3-K	C-Series Remote Hook 3,000 lbs Lift Capacity - Keeperless	1 pcs (1 ea)	100-External Load - 1	5215300

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-External Load - 1	C3-C	1	2	0
	C3-K	1	1	0

Part Specifications

Specifications could not be found.

Plex 9/17/19 11:32 AM Dart.Renwick.Jennifer

Saf-T-eye (M138943)

Aeroshell grease No.7 (M138724)

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No.

Route update only

Job: _____		DISPOSITION		DEPARTMENT/PROCESS		MRB (QSI042)	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :		Sequence #:		QTY Affected :			
Description Work Order Deviation				Disposition			
Root Cause		FAULT CATEGORY					
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____					
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
		Completed By ☐ Lead hand / Supervisor ☐ QC / QA Coordinator ☐					